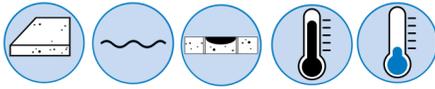


CRACKBOND® JF



Product Description

CRACKBOND® JF is a two-component polyurea joint filler designed for heavy duty traffic and freezer applications. It is solvent free, flexible and with its low viscosity and self-leveling design, allows for 10 - 15 % movement of installed joint width. It may be used in temperatures between -40 °F to 120 °F (-40 °C to 49 °C). **This product is highly sensitive to moisture and cannot be used if dampness is present!**

General Uses & Applications

- Treats moving cracks
- Used to fill tooled interior/exterior control joints or new construction saw joints on horizontal concrete surfaces
- Protects joint edges from spalling due to wheeled traffic
- For best performance, the maximum joint width is 3/4 in. (19 mm) and joint depth should be a minimum of 3 times the width for industrial floor applications receiving heavy duty vehicle traffic
- Minimum depth can be reduced to 1/2 in. (13 mm), for foot traffic
- May be used for exterior applications when minimal joint movement from thermal cycling will occur
- Keeps joints free of debris and provides a continuous surface for weight loading

Advantages & Features

- Treated joints can be opened to foot and light vehicular traffic in 90 minutes at 75 °F (24 °C)
- The repaired crack or control joint can be shaved or sanded within a minimum of 60 minutes at 75 °F (24 °C)
- Self-leveling, low viscosity system
- Wide application and service temperature range, including freezer applications

Availability: Adhesives Technology Corp. (ATC) products are available online and through select distributors providing all your construction needs. Please contact ATC for a distributor near you or visit www.atcepoxy.com for online purchasing options or to search for a distributor by zip code.

Color & Ratio: Part A (Resin) Amber: Part B (Hardener) Gray, Mixed Ratio: 1:1 by volume, Mixed Color - Concrete Gray

Storage & Shelf Life: 18 months when stored in unopened containers in dry conditions. Store between 60 °F (16 °C) and 90 °F (32 °C).

Installation & Estimation: Manufacturer's Printed Installation Instructions (MPII) are available within this Technical Data Sheet (TDS). Due to occasional updates and revisions, always verify the most current MPII usage. In order to achieve maximum results, proper installation is imperative. An estimating guide for product usage may be found at www.atcepoxy.com.

Clean-Up: Always wear appropriate protective equipment such as safety glasses and gloves. Clean uncured materials from tools and equipment using a mild solvent. Cured material can only be removed mechanically.

Limitations & Warnings:

- **Not for use in expansion joints**
- Color varies during cure and may change in exterior applications
- Substrate and environment must be completely dry with no moisture present prior to application of CRACKBOND JF
- Product should not be stored once opened as exposure to moisture greatly reduces shelf life
- Cartridge balancing and crack repair instructions must be strictly followed
- Not intended for exterior or interior joints that are subject to high movement
- Before applying a topcoat, it is recommended that the user check with coating manufacturer for compatibility with polyurea based products as ATC is not responsible for coating incompatibility

IMPORTANT: The user assumes all risks when applying a topcoat. It is recommended to first try a small test area to confirm compatibility and performance. Incompatibility may result in discoloration or adhesion failure of topcoat.

Safety: Please refer to the Safety Data Sheet (SDS) for CRACKBOND JF published on our website or call ATC for more information at 1-800-892-1880.

Specification: Joint filler material shall be a two-component, 1:1 ratio, solvent free polyurea system. The polyurea material must have a tensile strength of 1,200 psi (8.3 MPa) and an elongation of 82 % per ASTM D412. Cured adhesive shall have a Shore A hardness of 75 – 80 per ASTM D2240. Adhesive shall be CRACKBOND JF from Adhesives Technology Corp., Pompano Beach, Florida.

ORDERING INFORMATION

TABLE 1: CRACKBOND JF Adhesive, Dispensing Tools and Mixing Nozzles^{1,2}

Package Size	8.6 fl. oz. (254 ml) Cartridge	21.2 fl. oz. (627 ml) Cartridge	10 Gallon (38 L) Kit
Part #	A9-JF ³	A22-JF	B5G-JF-A B5G-JF-B
Recommended Mixing Nozzle	T12 or T38XL ⁴		N/A
Manual Dispensing Tool	TM9HD	TM22HD	
Pneumatic Dispensing Tool	N/A	TA22HD-A	Pump ^{5,6}
Case Qty.	12		1
Pallet Qty.	1,116	576	12 kits
Pallet Weight (lbs.)	1,058	1,169	1,178



A9-JF

A22-JF



B5G-JF-A

B5G-JF-B



T12



T38XL



TM9HD



TM22HD



TA22HD-A



One tool, dual grip configurations

1. Call for bulk packaging availability and lead times.
2. One mixing nozzle per cartridge is packaged with 8.6 oz. and 21.2 oz. sizes.
3. A9-JF packaged and sold in 12 pack.
4. T38XL not recommended when needle attachment is used.
5. For bulk dispensing pumps, contact ATC for recommended manufacturers.
6. Assure proper fit of equipment. Contact ATC for further instructions.

MATERIAL SPECIFICATION

TABLE 2: CRACKBOND JF performance to ASTM C881-15^{1,2,3}

Property	Cure Time	ASTM Standard	Units	Sample Conditioning Temperature
				75 °F 24 °C
Gel Time - 60 Gram Mass ⁴	----	C881	sec	180
Tack Free Cure Time ⁵ (30 mil Thin Film)	----	D2377	min	28
Mixed Viscosity ⁶	----	M2393	cP	1,500
Pot Life ^{5,7}	----	----	min	2.5
Tensile Strength	7 day	D412	psi (MPa)	1,200 (8.3)
Tensile Elongation			%	82
Bond Strength	2 day	C882	psi (MPa)	400 (2.8)
Shore A Hardness	----	D2240	----	75 - 80
Adhesion to Concrete	----	D4541	psi (MPa)	275 (1.9)

1. Results based on testing conducted on a representative lot(s) of product. Average results will vary according to the tolerances of the given property.
2. Full cure is listed above to obtain the given properties for each product characteristic.
3. Results may vary due to environmental factors such as temperature, moisture and type of substrate.
4. Gel time may be lower than the minimum required for ASTM C881.
5. Property not referenced in ASTM C881.
6. Mixed viscosity measured at 30 seconds.
7. Pot life is measured as the workable and applicable time of 1.0 gallon (3.8 L) when mixed.

TABLE 3: CRACKBOND JF CURE SCHEDULE^{1,2,3}

Base Material Temperature	Working Time	Trim/ Shave Time ⁴	Full Cure Time
°F (°C)			
0 (-18)	5 min	6 hr	48 hr
75 (24)	3.5 min	60 min	24 hr
120 (49)	1.5 min	20 min	12 hr

1. Working and full cure times are approximate, may be linearly interpolated between listed temperatures and are based on cartridge/nozzle system performance. Working time is based on material conditioned to 75 °F (24 °C).
2. Application Temperature: Substrate and ambient air temperature should be between -40 to 120 °F (-40 to 49 °C).
3. When ambient or base material temperature falls below 40 °F (4 °C), condition the adhesive to 40 to 85 °F (4 to 29 °C) prior to use.
4. Trim/Shave times are estimates and based on 1/2 in. (13 mm) bead. At -40 °F (-40 °C) trim/shave time is approximately 10 hours.

INSTALLATION INSTRUCTIONS (MPII)

Joint Preparation

NOTE: Do not use in Expansion Joints. Use for exterior and interior control joints or moving cracks - CRACKBOND JF is not intended for joints subject to *high* movement but will accommodate 10 - 15 % movement.

- Concrete should be at least 28 days old and bonding surface must be dry
- Heavy Duty Traffic Areas: The joint width should be a maximum of 3/4 in. (19 mm); The depth should be a minimum of 3 times the width, or 2.2 in. (57 mm)
- Light Foot Traffic Areas: The joint width should be a maximum of 3/4 in. (19 mm); The depth should be a minimum of 1/2 in. (13 mm)

Cartridge Preparation



Shake the cartridge vigorously for 60 seconds, then stand cartridge upright for at least 1 minute allowing any bubbles to rise to the top.



Insert cartridge into the dispenser. Make sure it is properly positioned with the shoulder of the cartridge flush with the front/top bracket of the dispenser. Point upward at a 45° angle. Remove the plastic cap and plug from the top of the cartridge.



IMPORTANT: Before attaching nozzle, balance the cartridge by slowly dispensing a small amount of material into a disposable container until both components flow evenly from the cartridge. Install mixing nozzle onto cartridge.



Continue to point the nozzle upward away from yourself and others while slowly applying pressure to dispenser moving any bubbles and product up through the nozzle until it reaches the tip. Dispense the first full stroke of material into disposable container. The cartridge is now purged and ready for use. **NOTE:** Schedule dispensing to consume an entire cartridge at one time with no interruption of flow to prevent material from hardening in mixing nozzle. If problems arise while dispensing product, replace the nozzle as the product may have begun to cure in the nozzle which will affect the mix ratio. Never transfer a used nozzle to a new cartridge. Repeat the cartridge balancing steps listed above after replacing the nozzle.

10 Gallon Kit Preparation - Blend Part B separately with a mixing paddle affixed to a power drill set on slow RPM for 2 - 3 minutes. Do not whip in air while blending. Cover until ready to pour into the proportioner pump.

Repairing Cracks or Filling Control Joints



Substrate and environment must be **completely dry without any presence of moisture** prior to usage. To fill cracks, use a saw or grinder with a dry diamond or concrete abrasive blade and cut along the crack opening it up to 1/8 in. to 1/4 in. wide. The edges must be a 90° angle to the surface (see Figure 2) to avoid a feathered edge (see Figure 1). See Joint Preparation section above for joint width/depth information. To repair a control joint, fill all spalls with CRACKBOND CSR polyurethane and allow to cure. Recut the control joint to remove all filler materials and to reshape the spall repairs.

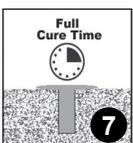
Figure 1



Figure 2



Blow out and remove all dust, dirt, debris, oil and any other contaminant from the control joint or crack. Use backer rod or kiln dried sand prior to application of adhesive. Allow sufficient depth for joint filler based upon minimum recommended depth of filler. Place mixing nozzle directly over the joint or repair area. Dispense material using full smooth trigger pulls (no short, choppy strokes) and allow material to gravity feed into the crack/joint.



For joints to be shaved, overfill the crack/joint so that material is slightly higher than the face of the concrete slab under repair. Allow product to cure for a minimum of 60 minutes at 75 °F (24 °C) then use a sharp floor scraper to shave excess material from top surface. Full cure times are temperature dependent (see Table 3).